

# Development of a Controlled Release Cysteamine Eye Drop for Corneal Cystinosis

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In patients with cystinosis, cystine accumulates in all the ocular tissues but is most easily evident as crystal deposits in the cornea can lead to photophobia, corneal erosion, and blindness. Corneal cystine crystals are treated by hourly administration of topical cysteamine eye drops. The eye drop formulation requires a high concentration of cysteamine per drop to account for its instability as it is easily oxidized to inactive cystamine. The strict dosing regimen and high concentration of drug per drop make this treatment inconvenient and painful for patients.

To decrease the number of eye drops and prolong the effect of treatment, a controlled release formulation is desired, our group has developed a thermoresponsive gel-based eye drop that contains cysteamine-loaded microspheres. The thermoresponsive hydrogel matrix is administered as a liquid drop and is retained within the conjunctival cul de sac. To achieve clinically relevant therapeutic levels, the drug delivery system is being optimized for zero order release for a targeted duration of one day. The controlled release formulation has the potential to provide patients with an alternative treatment for corneal cystinosis.

Our key results to date have demonstrated a 7-fold increase in stability upon storage and have further elucidated ocular distribution of cysteamine from the gel drop in a rabbit model compared to hourly aqueous drops. Specifically, following topical administration of cysteamine eyedrop formulations, cysteamine was detected in the cornea, aqueous humor, and vitreous humor. Most importantly, the sustained release formulation-maintained drug release over 12 hours from a single drop, potentially reducing the need to readminister by 8-11 drops. Instillation tolerability studies resulted in transient effects that were reduced within 30 min to 60 mins. Preliminary testing in the CTNS<sup>-/-</sup> mouse model suggests that the drop is similarly well tolerated.

We have also measured the pinch force required to squeeze a single gel drop from a standard eye dropper bottle and modulated viscosity to further reduce the force needed. These studies suggest that the fill level of the bottle and angle at which it is administered have no significant effect on the force required, and that the pinch force is within the average range of individuals tested in a separate study performed by Connor and Severn (*Eye* 25, 466-469 [2011]). Drug release at lower viscosities was maintained within acceptable limits.

We have also begun a preliminary evaluation of new cysteamine formulations that would take the gel drop from a 2-step administration process (mixing followed by instillation) to a single instillation step. Our testing of these formulations suggests preliminary feasibility as a replacement for the two-phase system. We will continue our mouse studies with the single step formulation as we move toward translation of the drug delivery system.

The key findings from our studies demonstrate distribution of cysteamine to the eye following topical administration, including high drug uptake to the cornea and low systemic uptake in plasma. We are continuing our studies in the CTNS<sup>-/-</sup> mouse to confirm the efficacy of the gel drop in reducing crystal density over time. We are also preparing for larger scale, human-grade manufacturing of these materials to make progress toward a clinical trial.

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